

Date: Wednesday, 20/05/2009 9:53:36 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 48007	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251064
This Issue : 20/05/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 45095	Material : N/A
Written By :	Due Date : 27/05/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #: **Machine Or Operation:** **Description :**

1.0 PG PURCHASING



AS

Comment: PURCHASING
Issue P/O: 8826 to Eagle Copters *C209/05/20*
"Assembly of D212-725-1-064 with Dart IPP D212-725-1-064"
Send a copy of this IPP

MAY 25 2009

2.0 D2127251064 Stiffener



AS

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
STIFFENER

MAY 25 2009

3.0 OUTSIDE SERVICE OUTSIDE SERVICES-ENGINEERING



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE
Pick:Qty Part Number Description Batch
1 D212-725-1-064 Stiffener 45398.1.8
Attach serviceable tags

AS

2- EAGLE
Fabricate/Pick the following parts in accordance with:
D212-725-1-064 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

Date: Wednesday, 20/05/2009 9:53:36 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48007

Part Number: D2127251064

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AB

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AB

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209/05/26

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.5

Discrepancy:

Fabricate D212-725-1-057, Bracket for Dart Aerospace.

Resolution:

D212-725-1-057, Bracket fabricated IAW D212-725-1 Dwg Pg. 24. Material 0.050 2024T3, Batch Number 01947

1.5 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

Squawk: 1.6

Discrepancy:

Fabricate D212-725-1-059, Packer for Dart Aerospace.

Resolution:

D212-725-1-059, Packer fabricated IAW D212-725-1 Dwg Pg. 24. Material 0.063 2024T3, Batch No. 01947.

1.6 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

Squawk: 1.7

Discrepancy:

Fabricate D212-725-1-061, Bracket for Dart Aerospace.

Resolution:

D212-725-1-061, Bracket fabricated IAW D212-725-1 Dwg Pg. 25. Material 0.040 2024T3 Batch # 01947

1.7 Work Done By: Stephen Hebert

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

Squawk: 1.8

Discrepancy:

Fabricate D212-725-1-063/-064, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-063/-064, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26. Material 2024T3 0.050, Batch No. 01947.

1.8 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/5/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****